

Ship 17/04 Thurs

Work Order ID 116488

\*116488\*

Page 1

April-16-14 2:18:54 PM

Item ID: D412-698-017  
Revision ID:  
Item Name: Replacement Door Track, Aluminum Door  
Start Date: 4/16/14 Start Qty: 4.00 \*4\*  
Required Date: 4/17/14 Req'd Qty: 4.00 \*4\*  
Reference:

Accept \*N900040100\* Setup Start \*NS1\*  
Stop \*NS2\*  
Cust Item ID:  
Customer:

Approvals: Process Plan: ✓ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
IIN D412-698	Rev E	*S*

100	Document Control	0.00	APR 17 2014	47	MLJ	14-04-16
*100*	DOCUMENT CONTROL					
DC	Memo	0.00				
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-698-017CHG001					

110	Pick Kit	0.00				
*110*						
Packaging	Memo	0.00				
Packaging						

120	QC4- 100% Inspect kits for completeness	0.00	APR 17 2014	47		
*120*						
QC	Memo	0.00				
Quality Control						

DAS  
06  
9-09

L  
0  
9-6

D  
S

**Work Order ID 116488**

April-16-14 2:18:54 PM

**\*116488\***

Page 2

Item ID: D412-698-017

Revision ID:

Item Name: Replacement Door Track, Aluminum Door

Start Date: 4/16/14 Start Qty: 4.00 **\*4\***Required Date: 4/17/14 Req'd Qty: 4.00 **\*4\***

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

**\*130\***

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-698-017 Location: ~~5-2-14~~ PPP Rev:

0.00

0.00

DAS  
06  
9-89

APR 17 2014

~~4X~~ ~~DAS~~ ~~24~~ ~~9-89~~ ~~APR 17 2014~~

Ship

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 1404-17

6.14.04.17

# Picklist Print

April-16-14 2:18:54 PM

Page 1

Work Order ID: 116488

**\*116488\***

Parent Item: D412-698-017

**\*D412-698-017\***

Parent Item Name: Replacement Door Track, Aluminum Door

Start Date: 4/16/14

Required Date: 4/17/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A03.11.27New issueKJ/RF  
IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3199-1 4x <b>*D3199-1*</b> Bracket D3202-1 4x <b>*D3202-1*</b> Cover	DAS 06 9-89	Manufactured	No				Each	0.0000	36	36			DAS 26 9-89
		Manufactured	No				Each	19.0000	4	13114958			DAS 26 9-89
										14-4-17			DAS 26 9-89
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST241A	19							
					110820	19							

REFERENCE ONLY  
 DASS  
 03 79  
 5-82  
 APR 17 2014

**6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-15	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

• COPYRIGHT © 2003 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E  
 Date: 08.05.01